

Downloaded from [www.MarcleLeisure.co.uk](http://www.MarcleLeisure.co.uk)

## Important Operating Note:

If the seat swivel is being used with height-adjustable seats, the seats must be in the highest position before rotating the swivel.

The handbrake adjustment brackets are suitable for the original seats with or without height adjustment.

### Box Contents

3348000—T5 Seat Swivel Plate (Fits either driver or passenger side)

Handbrake height adjustment bracket (optional)

4 screws to EN ISO 4762 M 8 x 20 10.9 Part 1

2 screws to EN ISO 4762 M 8 x 25 10.9 Part 2

6 washers to ISO 7089 - 8.4 Part 3

2 nuts M8 Part 4

The tightening torque for all screws M 8 is 25 Nm.

### Assembly

- Pull off the plastic panels of the seat box.
- Disconnect connectors for heated seats and / or airbag.
- Unscrew original seat with the seat runners from the seat box.
- Remove the plastic covering the handbrake lever.
- Loosen the handbrake from the seat box. (Drivers side only)
- If fitting the swivel to the drivers side, now you must fit the handbrake adaptor with the M8x20 screws, nuts and washers. Fix to the seat box.



- After installing the adaptor, the handbrake cable will need to be re-tensioned as according to the vehicle manufacturers specification.
- Mount the plastic lining of the handbrake lever again (some adjustments may need to be made to the plastic lining).
- Mount the swivel plate using the original fixings.
- Rotate the swivel 45° to allow easy fixing.
- Carefully feed any heated seating/airbag cables through the hole in the swivel.



- Mount the seat runners on the swivel, fix hand tight at first with the M8 x 20 screws. Slide the seat forwards and fix the rear of the runners down. Move the seat runners forwards and backwards several times to ensure they operate smoothly, then tighten all screws.
- Connect the plug for heated seat / air bag.